DATASHEET

SM-F14 SERIES | LVDT

Inductive transducer: Designed for integration into hydraulic and pneumatic cylinders or servo valves.

- Linearity up to ±0,10 % of full scale
- Stainless steel housing
- Operating pressure 150 bar
- Protection class IP67 or IP68
- Sensor working temperature up to 200 °C
- Measurement ranges 2...10 mm

eddylab

LVDTs (Linear Variable Differential Transformers) are inductive sensors excellent for use in harsh industrial environments, e.g. high temperature and pressure ranges, as well as high accelerations and measuring cycles.
The F14 series offers ultimate reliability and precision in a small size, and is designed for industrial and lab use. The position transducer is a pressurized hydraulic model up to 150 bar for installation directly in hydraulic and pneumatic cylinders. The sensors can also be used under water because of their high protection class and stainless steel housing.
IMCA and KAB electronics (explanation see page 5) have a built-in cable breakage monitoring and are entirely galvanically isolated. The signal output is optimized for interference compatibility with very low residual noise - the guarantee for ultimate resolution and measuring accuracy.

TECHNICAL DATA - SENSORS

SENSOR				
Measurement range FS [mm]	0...2	0...5	0...10	
Linearity [% of FS]	0.30 % (0.20 % optional, 0.10 % for selected models)			
Types	spring loaded (up to range 0...5 mm), free core, push rod guided/ unguided			
Protection class cable/ connector side	IP67, optional IP68 (connector output radial LEMO IP50)			
Protection class flange side	IP68/ 150bar			
Vibration stability DIN IEC68T2-6	10 G			
Shock stability DIN IEC68T2-27	200 G/ 2 ms			
Supply voltage/ frequency	3 V_{eff}/ 3 kHz			
Supply frequency range	2...10 kHz			
Temperature range	-40...+120 °C (H-option 150 °C, H200-option up to 200 °C)			
Operating pressure	150 bar (on flange side)			
Mounting	M14 x 1 thread or ø 12 mm clamping diameter			
Housing	stainless steel			
Connection	4 core cable output or connector			
cable TPE (standard)	ø 4.5 mm, 0.14 mm², non-halogen, suitable for drag chains			
PTFE (option H)	ø 4.8 mm, 0.24 mm², max. temperature 200 °C, UL-Style 2895			
max. cable length	100 m between sensor and electronics			
Spring loaded version (up to range 5 mm)				
Spring force (middle of range) [N]	1,20	1,20		
Max. cycles of tip at 1 mm amplitude [Hz]	55	50		
Spring stiffness [N/ mm[N/ mm]	0,29	0,20		
Life cycle	> 10 Mio. cycles			
Free core/ push rod/ push rod guided				
Max. acceleration of core/ push rod	100 G			
Lebensdauer	infinite			

TECHNICAL DATA - ELECTRONICS

ELECTRONICS	IMCA EXTERNAL ELECTRONICS	KAB CABLE ELECTRONICS
Output signal	4...20 mA (load < 300 Ohm) 0...5 V, ± 5 V (load > 5 kOhm) 0...10 V, ± 10 V (load > 10 kOhm)	
Temperature coefficient	-0.0055, ±0.002 %/K	
Resolution*	0.04% of FS	
Corner frequency	300 Hz/-3 dB (6-pole Bessel)	
Isolation stability	> 1000 VDC	
Power supply	9...36 VDC	
Current consumption	75 mA at 24 VDC	65 mA at 24 VDC
	150 mA at 12 VDC	140 mA at 12 VDC
Sensor supply	3 V_{eff}, 3 kHz (adjustable, 1-18 kHz)	
Working temperature	-40...+85 °C	
Storage temperature	-40...+85 °C	
Housing	polyamide PA6.6, meets UL94-VO	ABS
Mounting	on DIN EN-rail	bore diameter ø 5,5

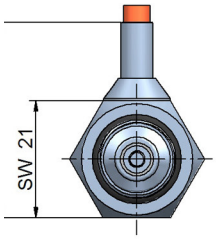
* 98.5% confidence interval (confidence limit)

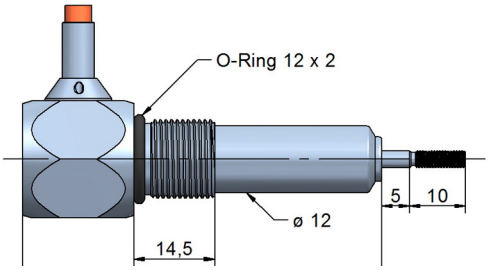
TECHNICAL DIMENSIONS

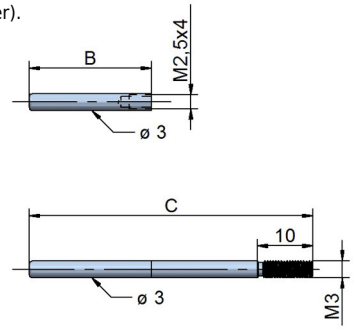
RANGE (FS) [MM]	MAX. LENGTH A SPRING LOADED MECHANICS [MM]	CORE LENGTH B [MM]	PUSH ROD LENGTH C [MM]
0...2	16	22	48
0...5	19	25	54
0...10		30	64

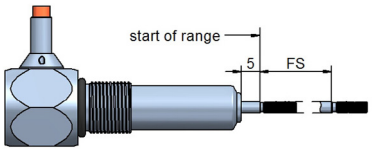
TYPE: FREE CORE (B), PUSH ROD (C)

Free core (B): scope of supply: core (non-magnetic extensions have to be manufactured by customer).
push rod (un)guided (C): scope of supply: core + extension (=push rod)

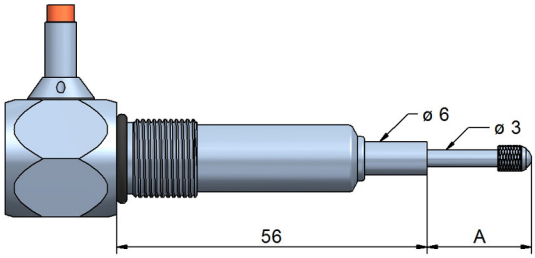


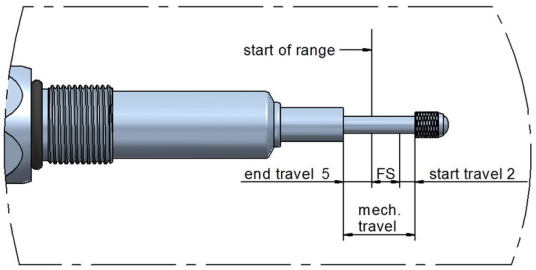






TYPE: SPRING LOADED (UP TO RANGE 0...5 MM)





Please note that the stated end travel and start travel (see detailed picture) are standard values. When calibrating the sensors we are aiming for best linearity.

SENSOR TYPES

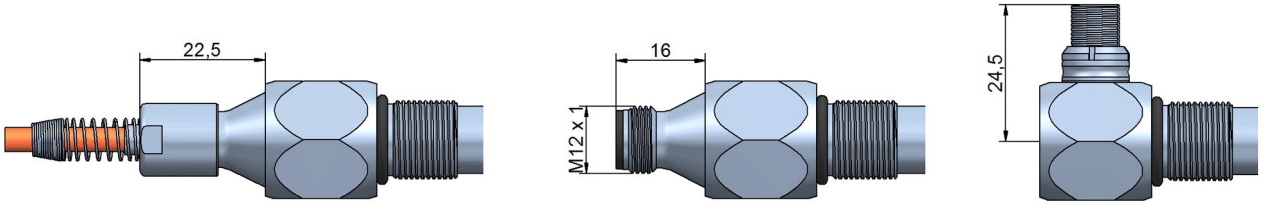
CABLE / CONNECTOR OUTPUT AXIAL / RADIAL

Following types for cable and connector outputs are available:

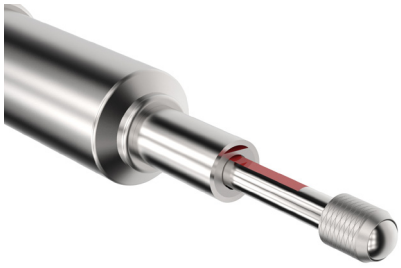
- cable output axial: cable fitting and a spring for bend protection
- cable output radial: cable fitting and a spring for bend protection (page 3)
- cable output axial: M12, 4-pole
- cable output radial: LEMO plug, 4-pole

Instruments with option H for temperatures up to 150 °C/ 200 °C feature a PTFE cable.

For sensors with connector output the cable has to be ordered separately. You can choose from a cable with a straight connector or with an angular connector. The connector pair has a protection class of IP67.



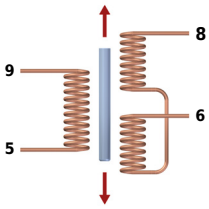
OPTION VH



The option VH should to be chosen, if the sensor is used in liquids (oil, water, ...) or if fast pressure variations may occur. By milling plane surfaces on parts of the mechanics (see picture red marked) the pressure balance or venting of the inside area will be improved.

- For „spring loaded version“: Two plane surfaces combined with a higher spring force of approximately 2,5 N improve significantly the mechanical performance.
- For version „guided push rod“: The push rod features a plane surface.

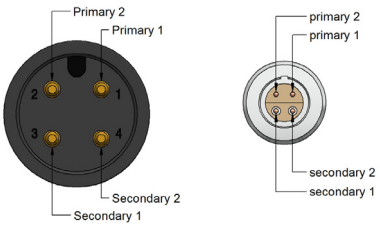
AC-OUTPUT



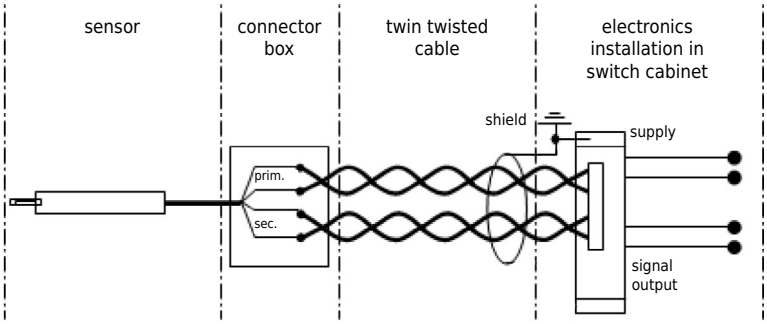
assignment for TPE-cable:
white (5): primary 2
black (6): secondary 2
brown (9): primary 1
blue (8): secondary 1

assignment for PTFE-cable:
white (5): primary 2
green (6): secondary 2
yellow (9): primary 1
brown (8): secondary 1

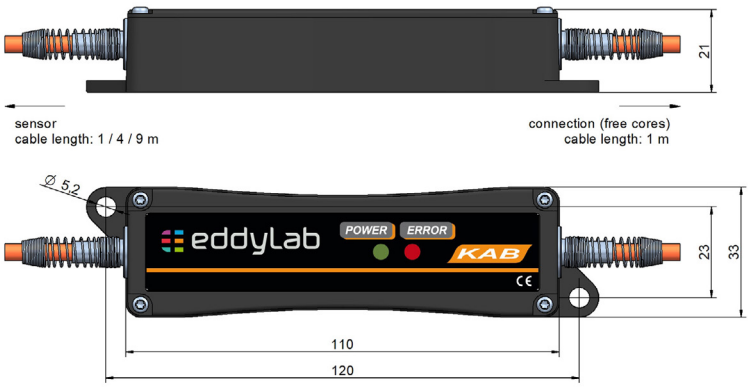
assignment M12-connector and LEMO plug



At harsh EMC environments, it is possible to install the electronics at a max. distance of 100 m in a switch cabinet. A twin twisted pair cable (4-cores, minimum cross section 0,5 mm²), single or double shielded, is to be used for the further wiring to connect the external electronics to the system. It is recommended to ground the shield in the switch cabinet near the electronics (do not ground at the machine/ sensor). The sensor housing is grounded at the machine frame. To prevent interference, the cable length should not exceed 100 m.



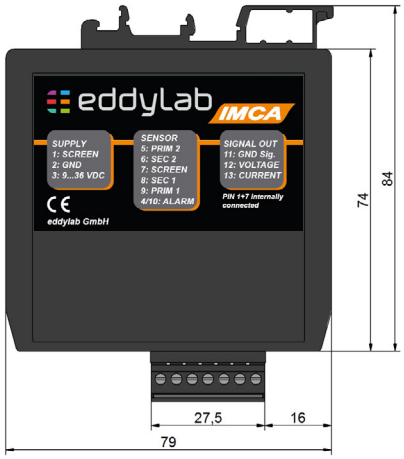
CABLE ELECTRONICS KAB

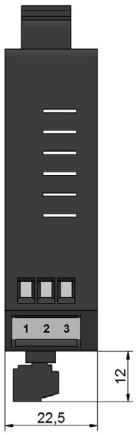


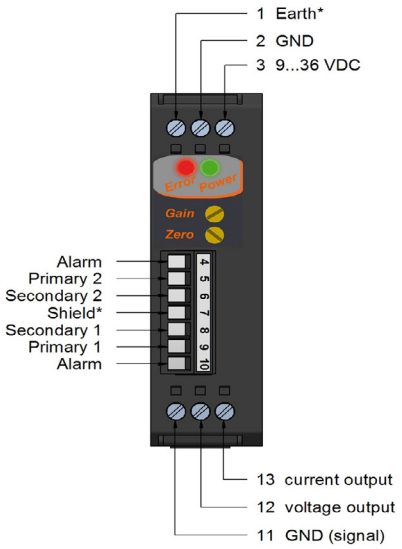
FUNCTION	CABLE TPE	CABLE PTFE-UL
V+	brown	yellow
GND	blue	brown
signal	white	white
signal GND	black	green

If not specified otherwise the cable electronics is placed at 1 m from the end of the cable.

EXTERNAL ELECTRONICS IMCA







Connection

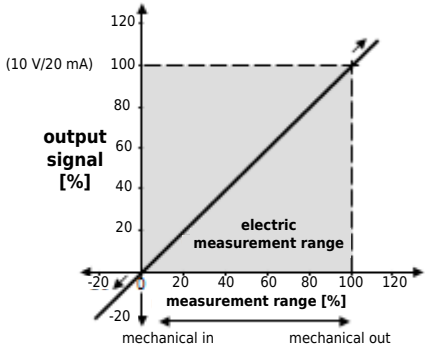
The external electronics IMCA is designed to be installed in switch cabinets (Din-rail mounting). The connection to the sensor is conducted as connector with push-in spring connection.

* Terminals 1 and 7 are internally connected.

ADJUSTMENT OF ZERO POINT AND GAIN

Each sensor, manufacted by eddylab, is basically adjusted and calibrated. You will receive a traceable calibrated measurement equipment, adjusted and tested in the company's own high-end calibration laboratory, and a calibration certificate. Please note: If the zero point or gain is changed the calibration certificate will lose validity. The potentiometers shall be protected by a label against unauthorised access. In some cases, it is necessary to adjust the zero point and gain, e.g. with hydraulic cylinders or reduced measurement ranges. In this case, the output signal can be adapted to the mechanical stroke of the measurement object precisely.
Please note that the zero point and gain may shift for long cable length between sensor and electronics. Thus install the sensor with the according cable length to the electronics and then adjust zero point and gain.

- Push rod entirely in – adjust offset.
  Move the sensor to the zero point of the measuring range and set the offset potentiometer on 4 mA/0 V for the output signal
- Push rod entirely out – adjust gain.
  Move the sensor to the end of the measuring range (push rod moved out) and set the gain potentiometer on 20 mA /10 V/5 V for the output signal.



The output signal is referring to the electric measuring range. If the sensor is operated outside the measuring range or the measuring range is exceeded, the signal is also outside the defined range (i.e. > 10 V/20 mA or < 0 V/4 mA, in the graph: > 100 % or < 0 %). Please keep this in mind for control systems with cable break detection lower than 4 mA or for a maximum input voltage > 10 V of measuring instruments. If necessary install the sensor **before** connecting to the PLC.

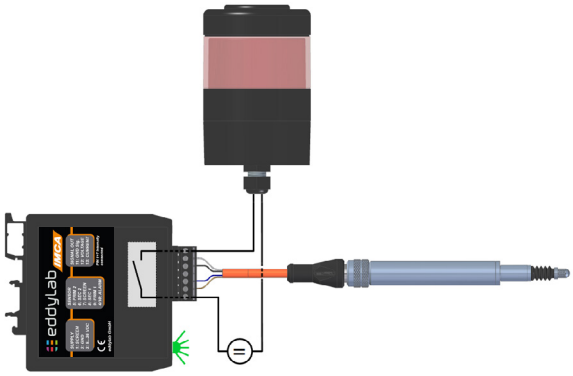
Running direction of signal: If the push rod is moving into the sensor (e.g. sprung load pushed in), the signal is reducing. If the push rod is moving out, the output signal is increasing. The running direction of the signal can also be inverted.

CABLE BREAK DETECTION

The electronics by eddylab feature a built-in cable break detection. This is achieved by an impedance measurement of the LVDT´s secondary coil. If the sensor cable is cut, the impedance on the secondary connections of the electronics change regardless of the push rod position, triggering the cable break detection. This feature is based on a broken secondary connection. A partial cable break of the primary connections (cables between primary coil and electronics) will not activate this function. The electronics vary in their functional range. The external electronics IMCA offers the widest range. The cable electronics KAB only visualises a cable break by a red LED.

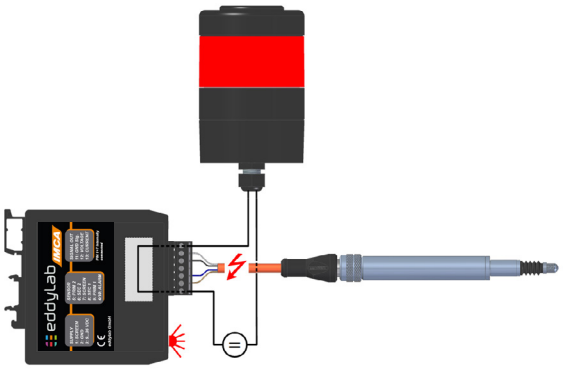
IMCA: For the use of the cable break functions an alarm system (signal lamp, acoustic alarm device) or an alarm input of the PLC must be connected to the 7-pole terminal. The circuit board features a analog switch which is a normally open.

NORMAL OPERATION IMCA:



- The green „POWER-LED“ on the front side is on.
- The signal output is active.
- The alarm output is disabled.

CABLE BREAK IMCA:



- In case of a cable break the analog switch closes and the alarm system is activated or an electrical signal is conducted. Please note the maximum electrical values: 30 mA or 14 V.
- A front side „ERROR-LED“ flashes in case of an error.
- The signal output is deactivated. There is no current or voltage signal.

NORMAL OPERATION KAB:

- The green „POWER-LED“ on the front side is on.

CABLE BREAK KAB:

- A front side „ERROR-LED“ flashes in case of an error.

ACCESSORIES

CONNECTION CABLE (SHIELDED) FOR CONNECTOR OUTPUT

CABLE M12 ANGULAR CONNECTOR	
K4P2M-SW-M12	2 m
K4P5M-SW-M12	5 m
K4P10M-SW-M12	10 m
K4P15M-SW-M12	15 m
K4P20M-SW-M12	20 m

CABLE M12 WITH STRAIGHT CONNECTOR	
K4P2M-S-M12	2 m
K4P5M-S-M12	5 m
K4P10M-S-M12	10 m
K4P15M-S-M12	15 m
K4P20M-S-M12	20 m

MATING CONNECTOR M12 FOR SELF ASSEMBLY (SHIELDED)

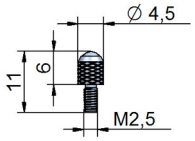
	STRAIGHT CONNECTOR D4-G-M12-S	ANGULAR CONNECTOR D4-W-M12-S	STRAIGHT CONNECTOR LEMO FGG.OS
Protection class	IP67		IP50
Temperature range	-25...+90 °C		-40...150 °C
Mode of connection	spring closure construction		solder connection
Cable diameter	ø 4...8 mm		Ø 3,7...4,5 mm
Conductor	0,14...0,34 mm²		0,14...0,25 mm²

FEELER FOR SPRING LOADED VERSION

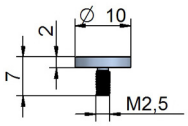
MATERIAL OF TASTKOPF-01 FEELER BALLS

steel: for standard applications
ruby: much harder and wear resistant than steel, non-conductive, for all applications except for measuring on aluminium and cast iron
ceramics: comparable to ruby, best choice for measuring on aluminium and cast iron

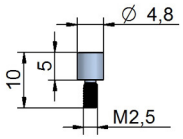
- Tastkopf-01, steel (standard)
- Tastkopf-01-HM, cemented carbide
- Tastkopf-01-R, ruby
- Tastkopf-01-K, ceramics



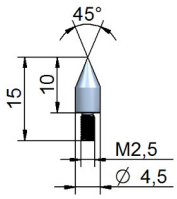
- Tastkopf-02, steel
- Tastkopf-02-HM, cemented carbide



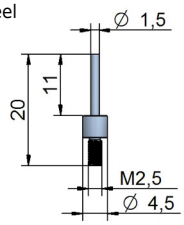
- Tastkopf-03, steel
- Tastkopf-03-HM, cemented carbide



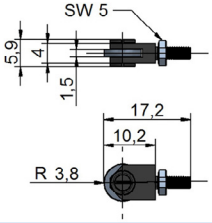
- Tastkopf-04, steel



- Tastkopf-05, steel



- Tastkopf-782.238, roller



ORDER CODE SENSOR / ELECTRONICS

SM **X** (a) – **X** (b) – **X** (c) – **F14** – **X** (d) **X** (e) **X** (f) **X** (g) . **X** (h) **X** (i)

a measurement ranges [mm]
2 / 5 / 10

b type
- A = free core
- S = unguided push rod
- SG = guided push rod
- T = spring loaded

c cable/ connector
- KA = axial cable output
- KR = radial cable output
- SA = axial connector output M12
- SR = radial connector output LEMO

d cable / connector output

S1: sensor with connector output
- 1 = connector output

S2: sensor with cable output, open cable end (for IMCA)
- A = TPE cable 2 m
- B = TPE cable 5 m
- C = TPE cable 10 m
- D = PTFE-UL cable 2 m (option H)
- E = PTFE-UL cable 5 m (option H)
- F = PTFE-UL cable 10 m (option H)

S3: sensor with cable output for KAB
- G = TPE cable 2 m
- H = TPE cable 5 m
- J = TPE cable 10 m
- K = PTFE-UL cable 2 m (option H)
- L = PTFE-UL cable 5 m (option H)
- M = PTFE-UL cable 10 m (option H)

e linearity
- 1 = 0,30 % (standard)
- 2 = 0,20 % (option L20)
- 3 = 0,10 % (option L10)

f temperature range
- 1 = -40...+120 °C (standard)
- 2 = -40...+150 °C (option H)
- 3 = -40...+200 °C (option H200)

g push rod sealing
- 1 = standard
- 2 = ventilation hole (option VH)

h protection class
- 1 = IP67
- 2 = IP68 (option IP68)

i spring force
- 1 = for type „A/S/SG“
- 2 = standard
- 3 = HD2.5 (approx. 250g)
- 4 = HD (approx. 500g)

IMCA – 24V – X (a)

type
- IMCA = external electronics
- KAB = cable electronics

a output signal
- 020A = 0...20 mA
- 420A = 4...20 mA
- 10V = 0...10 V
- 5V = 0...5 V
- ±5V = -5...5 V
- ±10V = -10...10 V

KAB – 24V – X (a) – **X** (b)

b KAB: type of cable / cable length

E1: for sensor with cable output
- - = KAB integrated in sensor cable

E2: for sensor with connector output
- A = cable 2 m, M12 straight female conn.
- B = cable 2 m, M12 angular female conn.
- C = cable 5 m, M12 straight female conn.
- D = cable 5 m, M12 angular female conn.
- E = cable 10 m, M12 straight female conn.
- F = cable 10 m, M12 angular female conn.

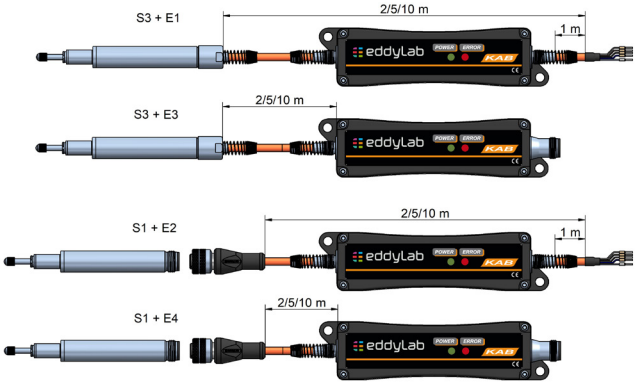
b KAB: type of cable / cable length

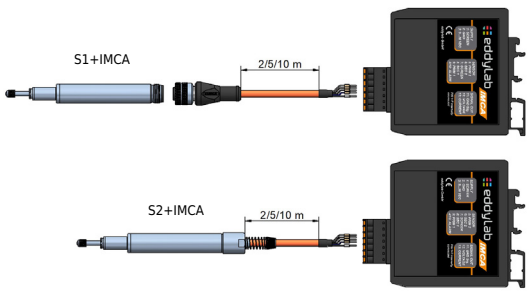
E3: for sensor with cable output
- M12 = KAB integrated in sensor cable, M12 connector

E4: for sensor with connector output
- M12A = cable 2 m, M12 straight female conn., M12 conn.
- M12B = cable 2 m, M12 angular female conn., M12 conn.
- M12C = cable 5 m, M12 straight female conn., M12 conn.
- M12D = cable 5 m, M12 angular female conn., M12 conn.
- M12E = cable 10 m, M12 straight female conn., M12 conn.
- M12F = cable 10 m, M12 angular female conn., M12 conn.

possible combinations:

- S3+E1: sensor with cable output, KAB integrated in sensor cable
- S3+E3: sensor with cable output, KAB integrated in sensor cable, M12 connector
- S1+E2: sensor with connector output, cable electronics with cable K4PxM
- S1+E4: sensor with connector output, cable electronics with cable K4PxM, M12 connector
- IMCA: sensor with connector output (S1), cable K4PxM, external electronics IMCA
- IMCA: sensor with cable output (S2), external electronics IMCA





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